



FITTING INSTRUCTIONS FOR

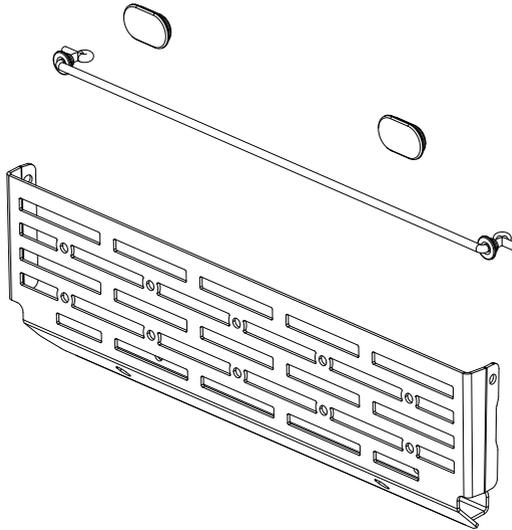
# Rear Door Utensil Cage

SKU

**KS0639/661**

COMPATIBILITY

**Toyota Prado 150, Lexus GX 460**



## Included contents

QTY	COMPONENT	QTY	COMPONENT
1	Utensil Cage	2	Trim Plugs
4	Self Tapping Screw	2	Retainer TPU Plugs
		1	Retainer Bungee Cord



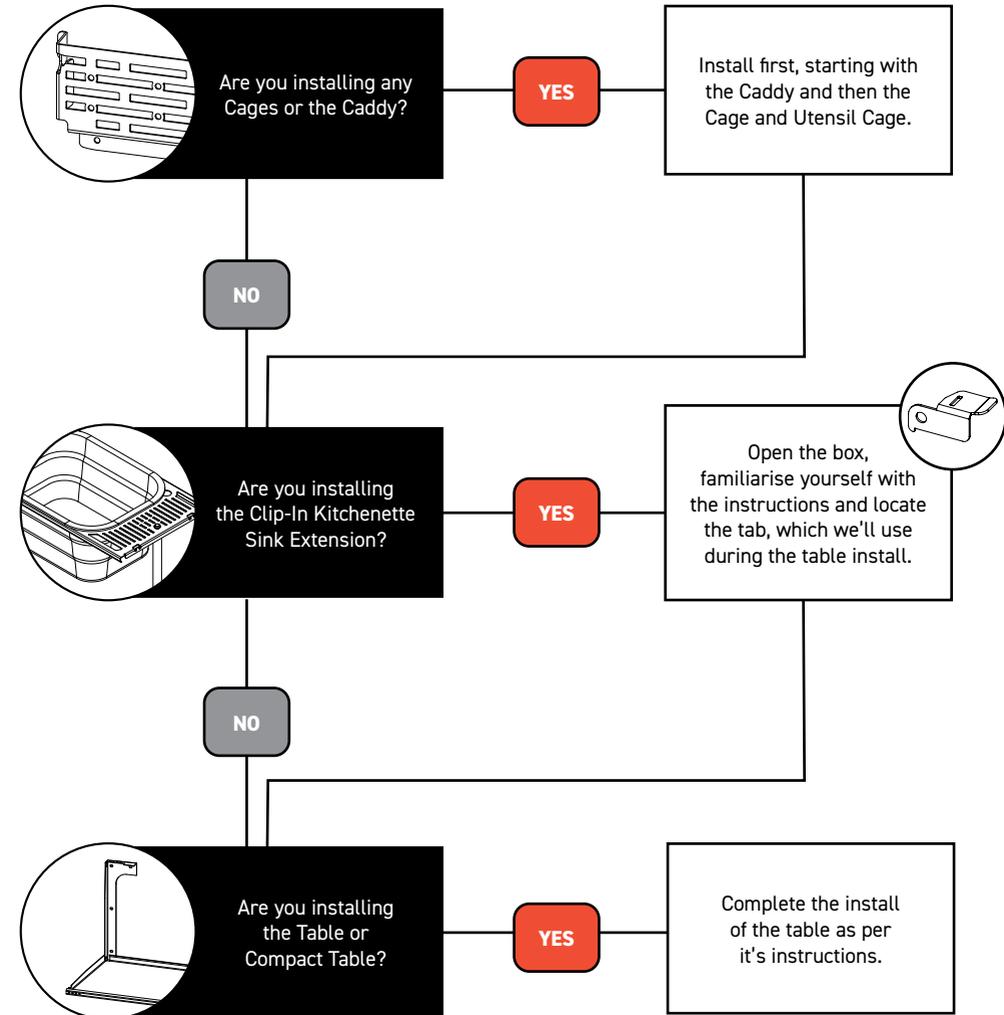
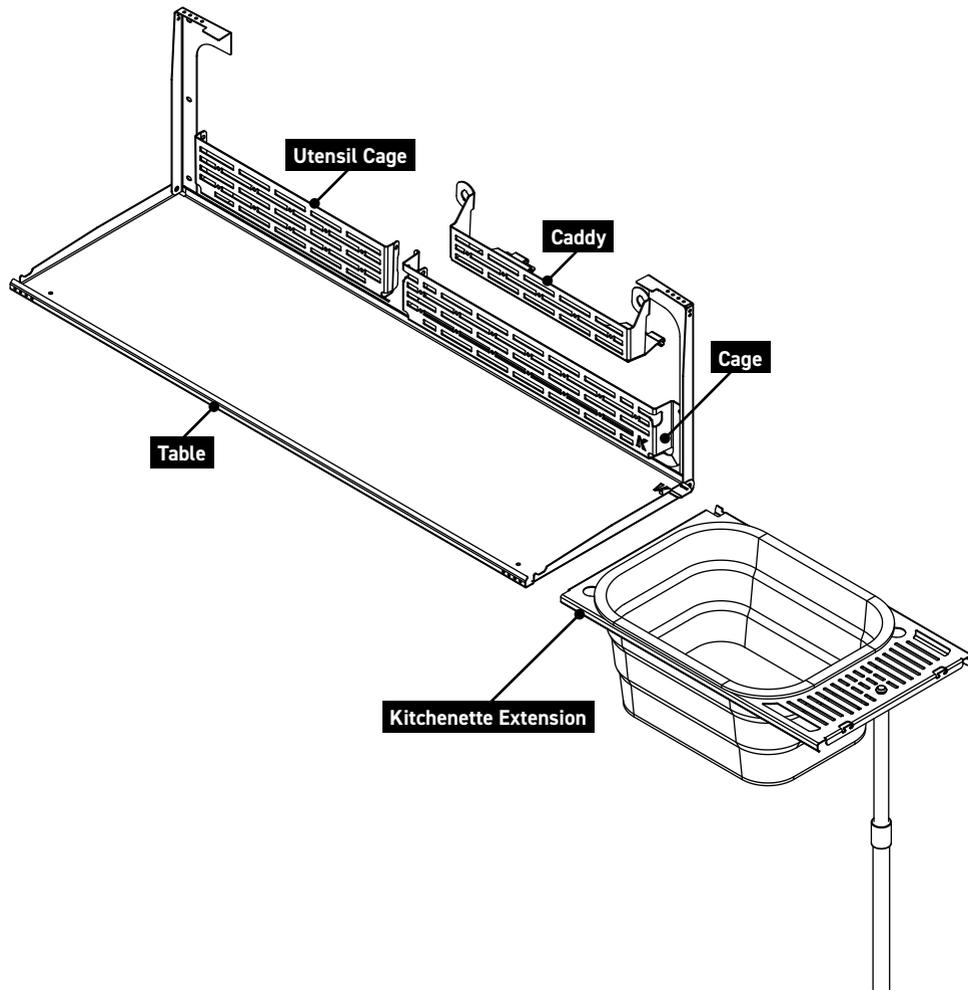
**Time**

30 minutes / Half a beer

For further information contact KAON on **07 3180 1470** or [info@kaon.com.au](mailto:info@kaon.com.au)

# It all works together.

All our rear door products work together, but there is a certain order to installing. Installing multiple products? Here's the the best way for your configuration.

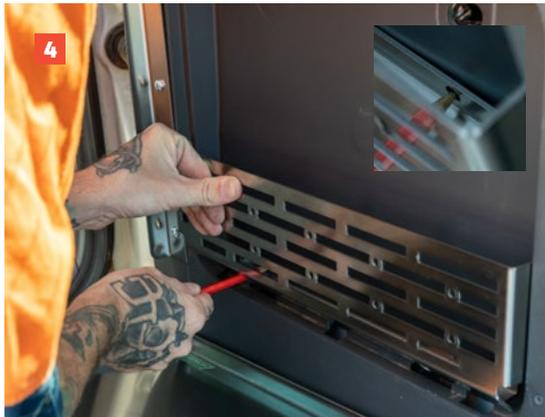


With the order sorted, let's get to the good part: installing. →

# Let's get to work.

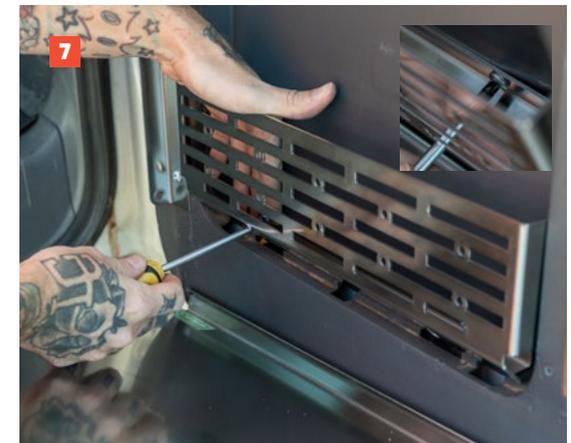
## Preparing the Vehicle

1. If you already have a KAON Rear Door Table installed, you'll need to remove the lower LHS hinge bolt to gain access to the bottom of the hatch recess. The table should be able to self-support with the bolts removed.
2. Open the LHS factory panel cover and remove both the cover and tool set within. We recommend storing these tools in a tool bag within your vehicle. Set the factory panel cover and tool tray to one side for safe keeping if you wish to keep them, they will not be reused during installation.
3. Position the cage inside the recess as shown, ensuring it rests firmly against the bottom.
4. With a pencil, mark the position of the side and lower holes. The lower holes can be accessed through the openings in the front of the cage.
5. Using a 3mm drill bit, carefully drill a pilot hole in the plastic trim at the marked positions.



## Installing the Cage and Trim Plugs

6. Install the two upper self-tapping screws. **DO NOT OVER TIGHTEN.**
7. Install the two lower self-tapping screws. The lower screws will need to be held in position whilst a screwdriver is fed through the openings in the front of the cage.
8. Install the trim plugs by pushing them into the openings left in the rear door, as shown.



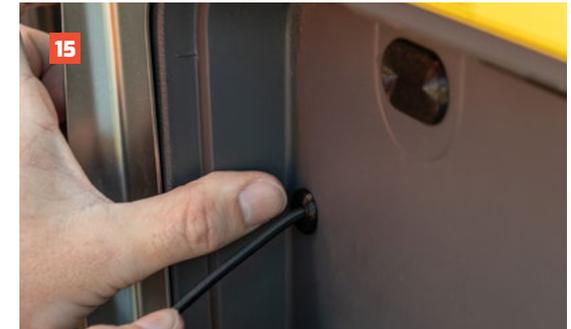
## Installing the Retainer Cord

9. We provide a retainer cord to assist with storing taller items securely. The position of this cord is ultimately up to you. We recommend locating each end 85mm down from the top of the hatch, and 15mm inset on each side.
10. Mark the desired locations with a pencil.
11. Using a 3mm drill bit, carefully drill a pilot hole in the plastic trim at the marked positions.
12. Using an 8mm drill bit, carefully drill the hole to it's final size.
13. Thread the TPU retainer plug onto the retainer bungee cord, before tying a knot in the end of the cord.



## Installing the Retainer Cord cont.

14. Push the knot through the 8mm hole. It may help to use a screwdriver or similar to do this.
15. Push the retainer plug into the hole. This will secure the cord and prevent it from pulling out.
16. Tie the other end of the cord just short of the second hole, as shown. This will pretension the cord.
17. Repeating steps 15 and 16 for the other side.
18. That's it, you're done!  
If you removed a table earlier, reinstall it's lower left table hinge bolt and you're good to go.





## Local Knowledge & Assistance

We know half the fun of building your dream 4x4 is getting your hands dirty. But we also know that sometimes, things don't go to plan. If in the pursuit to build the ultimate setup you find yourself off-track, we're here to help you get unstuck.

For further information call 07 3180 1470 or email [info@kaon.com.au](mailto:info@kaon.com.au)

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